

Bell Helicopter Eurocopter Sikorsky 204 205 212 212S 412 214 206 206L 429 407 407HP AS350 AS255 EC120 EC130 EC135 EC145 S76a** S76C* Honeywell T53-11, 13B, 17A • • • 17B, 17BCV Honeywell HTS900 • Rolls Royce C20 Series • • • 407HP AS350 AS255 EC120 EC130 EC135 EC145 S76a** **Fuel Shop** 212S S76C* 204 205 212 412 214 206 206L 429 407 Fuel Manifold / Nozzle Inspection • • • • • Exchange • • • • • Rental • • • • • EC120 EC130 EC135 EC145 **Component Shop** 204 205 212 212S 412 214 206 206L 429 407 407HP AS350 AS255 S76a** S76C* Overhaul / Inspection • • • • • • • • • • Structure Shop 204 205 212S 412 214 206L 429 407 407HP AS350 AS255 EC120 EC130 EC135 EC145 S76a** S76C 212 206 Certified Tailboom Jig Repairs • • • • **Maintenance Shop** 407HP AS350 AS255 EC120 EC130 EC135 EC145 S76a** S76C 204 205 212 212S 412 214 206 206L 429 407 • • • • • • • • • • • • CASA Approved • • • • • • • • • • Indonesia DGCA Approved **Avionics Shop** AS350 AS255 EC120 EC130 EC135 EC145 S76a** S76C* 204 205 212 212S 412 214 206 206L 429 407 407HP • • • • • • • • • • • • Install / Upgrade • • • • • • • • • • • • Aircraft Completions



Bell 204/205/Bell 212	Description	Part #	Overhaul ¹	Repair ²	Refurb³	Inspect ⁴
Main rotor hub	Hub assy	204-012-101-XXX	✓	√	✓	✓
Main transmission	Transmission	212-040-001-XXX	✓	✓	✓	✓
Main rotor mast	Mast assy	204-040-366-XXX	✓	✓	✓	✓
		212-540-002-XXX	✓	✓	✓	✓
Main rotor blades	Main rotor blade	204-012-001-XXX		✓	✓	✓
		212-015-501-XXX		\checkmark	\checkmark	\checkmark
Flight controls	Swashplate support assy	204-011-400-XXX	✓	✓	✓	✓
	Scissor & sleeve assy	204-011-401-XXX	\checkmark	✓	✓	\checkmark
	Stabiliser bar	204-011-326-XXX	✓	✓	✓	✓
	Horizontal stabilizer	205-030-890-XXX	✓	✓	✓	✓
	Various bellcranks and links	Various	✓	✓	✓	✓
90° gearbox	Gearbox	212-040-004-XXX	✓	✓	✓	\checkmark
42° gearbox		212-040-003-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Tail rotor driveshaft assy	Tail rotor driveshaft coupling	212-040-601-XXX	\checkmark	✓	✓	✓
	Tail rotor driveshaft hangers	212-040-600-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Tail rotor hub and	Tail rotor hub	212-010-701-XXX	✓	\checkmark	✓	\checkmark
blades	Tail rotor blades & pitch change	Various	\checkmark	✓	✓	\checkmark
	components					
Driveshafts engine XMSN	Engine XMSN driveshaft	212-040-005-XXX	✓	✓	✓	\checkmark
Rotor brake quill	Transmission	412-040-123-XXX	✓	✓	✓	\checkmark
Suspension system	Cargo hook & suspension system	528-020-XXX & 200-088-XXX	✓	✓	✓	\checkmark
Oil cooler blowers	Oil cooler blower assy	209-062-502-XXX	✓	✓	✓	\checkmark
Landing gear	Skid gear assy	205-050-400-XXX	✓	✓	✓	✓
Engine	Pratt & Whitney	PT6-3X / T53-XX		✓		\checkmark
Bell 206A/B/L	Description	Part #	Overhaul ¹	Repair ²	Refurb ³	Incroact4
Main rotor hub						Inspect⁴ ✓
	Hub assy	206-011-100-XXX 206-040-002-XXX & 206-040-004-XXX	· · · · · · · · · · · · · · · · · · ·	▼ ✓	▼ ✓	▼ ✓
Main transmission			· · · · · · · · · · · · · · · · · · ·	v v	▼ ✓	▼ ✓
Main rotor mast		206-040-002-XXX & 206-040-014-XXX	✓	✓ ✓	✓ ✓	✓ ✓
Flight controls	Swashplate & drive assy	206-010-450-XXX	✓ ✓	✓ ✓	✓ ✓	✓ ✓
	Various bellcranks and links		· · · · · · · · · · · · · · · · · · ·	v √	v √	▼ ✓
Freewheel unit assy	Freewheel	206-040-270-XXX & 406-040-500-XXX	· · · · · · · · · · · · · · · · · · ·	▼ ✓	✓ ✓	▼ ✓
Tail rotor gearbox assy	Tail gearbox	206-040-400-XXX & 206-040-402-XXX	▼ ▼	✓ ✓	✓ ✓	▼ ✓
-	Tail rotor hub & blades	206-011-810-XXX	v			
Tail rotor blade	Bearing replacement	206-016-201-XXX & 2062200-301 (Van Horn)		~	✓ 	~
Cargo hook	Hook assy	528-023-XX & 528-029-XX	✓	✓	✓	✓
Oil cooler blower	Blower assy	206-061-432-XXX	✓	✓	✓	✓
Landing gear	Skid gear assy	206-706-031-XXX	✓	✓	\checkmark	✓
Engine	Rolls Royce	250-C20B		✓		\checkmark



Bell 407	Description	Part #	Overhaul ¹	Repair ²	Refurb ³	Inspect ⁴
Main rotor hub	Hub assy	407-010-100-XXX	✓	✓	✓	✓
Main transmission	Transmission	407-040-006-XXX	✓	✓	✓	✓
Main rotor mast	Mast assy	407-040-011-XXX	✓	✓	✓	✓
Flight controls	Swashplate support assy	406-010-401-XXX	✓	✓	✓	✓
	Main rotor pitch links	406-010-413-XXX	✓	\checkmark	\checkmark	✓
	Various bellcranks and links	Various	✓	✓	✓	✓
Tail rotor gearbox	Gearbox	406-040-400-XXX	✓	\checkmark	✓	✓
Freewheel unit assy	Freewheel	406-040-500-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Oil cooler blower assy	Blower assy	407-040-303-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Tail rotor hub	Tail rotor hub assy	407-012-101-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Cargo hook	Cargo hook & suspension system	528-023-XX, 528-029-XX, 200-259-XX	✓	✓	✓	✓
Landing gear	Skid gear assy	407-706-007-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Engine	Rolls Royce	250-C47		\checkmark		\checkmark
Bell 412	Description	Part #	Overhaul ¹	Repair ²	Refurb ³	Inspect ⁴
Main rotor hub	Hub assy	412-010-100-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Main transmission	Transmission	412-040-004-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Main rotor mast	Mast assy	412-040-366-XXX	\checkmark	\checkmark	\checkmark	\checkmark
Main rotor blades	Main rotor blade	412-015-300-XXX		\checkmark	\checkmark	\checkmark
Flight controls	Swashplate support assy	412-010-402-XXX	✓	\checkmark	\checkmark	✓
	Hub & sleeve assy	412-010-401-XXX	✓	\checkmark	✓	✓
	Main rotor PCL	412-010-425-XXX	✓	✓	✓	✓
	Various bellcranks and links	Various	✓	✓	✓	✓
90° gearbox	Gearbox	212-040-004-XXX	✓	✓	✓	✓
42° gearbox	Gearbox	412-040-006-XXX	✓	✓	✓	✓
Main driveshaft	Driveshaft assy	412-040-005-XXX	✓	✓	✓	✓
Rotor brake quill	Main rotor transmission	412-040-123-XXX	✓	\checkmark	✓	\checkmark
Tail rotor driveshaft assy	Tail rotor driveshaft hangers	412-040-600-XXX	✓	\checkmark	\checkmark	✓
	Tail rotor driveshaft couplings	412-040-601-XXX	✓	✓	✓	✓
Tail rotor hub & blades	Tail rotor hub	212-011-701-XXX	✓	✓	✓	✓
	Tail rotor blades & pitch change	Various	✓	✓	✓	✓
	components					
Oil cooler blower	Oil cooler blower assy	209-062-502-XXX	✓	✓	✓	✓
Suspension system	Cargo hook & suspension system	528-020-XXX & 200-088-XX	✓	✓	\checkmark	\checkmark
Landing gear	Ski gear assy	412-706-003-XXX	✓	✓	\checkmark	\checkmark
Engine	Pratt & Whitney	PT6-3XX		\checkmark		✓



Special Maintenance Description Repair² Refurb³ Part # Inspect⁴ NDT Magnetic particle Various \checkmark Fluorescent penetrant \checkmark Hot bonding Various ✓ Composite Cold bonding ✓ Aircraft preparation & painting Various \checkmark Refurbish \checkmark Structural Sheet metal repairs Various ✓ Plating Brush cadmium coating Various \checkmark

¹TSO is reset to zero

² TSO is not reset to zero

³ Includes paint

⁴To manufacturer requirements